

# 3M™ VHB™ Tapes Product Family

Conformable Foam				Thickness (inches)	General Purpose Foam						Specialty Foam		Adhesive Transfer
Paint/ Plasticizer Resistant	Black	Powder Coated Painting	Low Temp Application		General Purpose/ HSE	LSE	Paint/ Plasticizer Resistant	Black	Low Temp Application	Clear	High Temp	Roof Bow	High Temp
				0.002									9460
				0.005									9469
				0.010	4914 <sup>1</sup>								9473
4926 <sup>1</sup>				0.015	4920 <sup>1</sup>								
				0.020						4905 <sup>3</sup>			
4936 <sup>2</sup>	4919F <sup>3</sup>	5925 <sup>3</sup>		0.025	4930 <sup>1</sup>	4932 <sup>1</sup>		4929 <sup>3</sup>			4646 <sup>3</sup>	4618 <sup>3</sup>	
				0.040						4910 <sup>3</sup>			
4941 <sup>2</sup>	4947F <sup>3</sup>	5952 <sup>3</sup>	4943 <sup>3</sup>	0.045	4950 <sup>1</sup>	4952 <sup>1</sup>	4945 <sup>1</sup> /4946 <sup>3</sup>	4949 <sup>3</sup>	4951 <sup>3</sup>		4611 <sup>3</sup>	4622 <sup>3</sup>	
4956 <sup>2</sup>	4979 <sup>3</sup>	5962 <sup>3</sup>	4957 <sup>3</sup>	0.062							4655 <sup>3</sup>	4624 <sup>3</sup>	
				0.080	4955 <sup>3</sup>								
4991 <sup>3</sup>				0.090									
				0.120	4959 <sup>3</sup>								
GREY	BLACK	BLACK	GREY		WHITE	WHITE	WHITE	BLACK	WHITE	CLEAR	DARK GREY	WHITE	
Conformable	Conformable	Conformable	Conformable		Firm	Firm	Firm	Firm	Firm	Solid	Firm	Conformable	

Tape colours in this card should be considered representative or typical only, and should not be used for specification purposes. Actual tape colours may vary.

1 Paper liner    2 Paper or film liner    3 Film liner

## 3M™ VHB™ Adhesive Properties

<b>LSE</b>	Bonds to most lower surface energy substrates including many plastics and powder coated paints, plus general purpose substrates
<b>Paint/ plasticizer resistant</b>	Bonds to most painted substrates, plus general purpose substrates. Good adhesion to substrates containing plasticizers
<b>Low temp install</b>	Can be used to bond general purpose substrates at application temperatures as low as 32°F
<b>General Purpose</b>	Bonds to most higher energy substrates including most metal
<b>Adhesive Transfer</b>	High shear strength High temperature resistance



Engineered Adhesives Division

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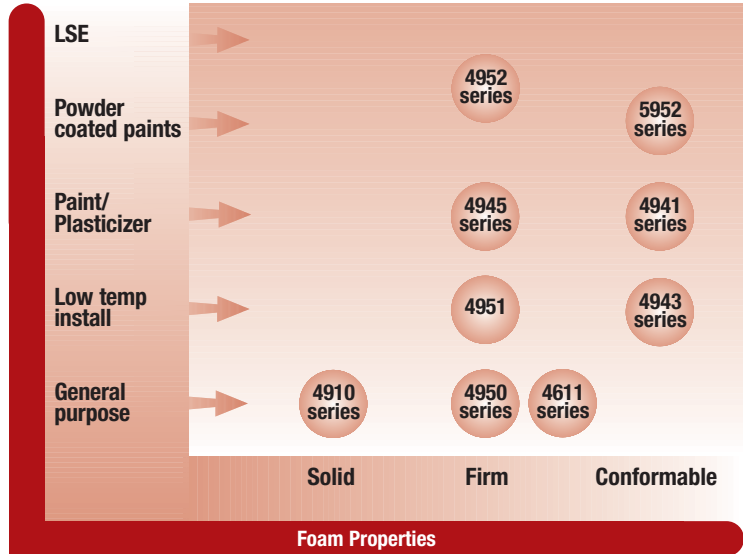


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## 3M™ VHB™ Tape Positioning Properties



**Warranty:** 3M warrants for 24 months from the date of manufacture, that 3M™ VHB™ Tape will be free of defects in material and manufacture. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. This warranty does not cover damage resulting from the use or inability to use 3M VHB Tape do to misuse, workmanship in application, or application or storage not in accordance with 3M recommended procedures. **Important Notice:** User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of application. Please remember that many factors can affect the use and performance of a 3M product in a particular application. The materials to be bonded with the product, the surface preparation of these materials, the product selected for use, the conditions in which the product is used, and the time and environmental conditions in which the product is expected to perform are among the many factors that can affect the use and performance of a 3M product. Given the variety of factors that can affect the use and performance of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

**Limitation of Remedies and Liability:** If the 3M™ VHB™ Tape is proved to be defective within the warranty period stated above, THE EXCLUSIVE REMEDY, AT 3M'S OPTION, SHALL BE TO REFUND THE PURCHASE PRICE OF OR TO REPAIR OR REPLACE THE DEFECTIVE 3M™ VHB™ TAPE. 3M shall not otherwise be liable for loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty, or strict liability.